

1 Manufacturer **KANEKA BELGIUM N.V.**
Nijverheidsstraat 16
B-2260 Westerlo-Oevel
Belgium
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2 Product Name **KANE ACE PA-630**

3 Chemical Component Acrylic Copolymer

4 CAS No. Available at Kaneka Belgium N.V.

5 Delivery Form White powder

6 Data to be controlled

| <i>Items</i> | <i>Unit</i> | <i>Test Method</i> | <i>Specified Value</i> | |
|---------------------------------------|-------------|--------------------|------------------------|--------------|
| | | | <i>(min)</i> | <i>(max)</i> |
| Volatile Matter Content | % | 130°Cx10 min by IR | | 1,5 |
| Particle Size Distribution on 16 Mesh | % | Tyler sieve by dry | | 0,0 |
| Foreign Matters | number | pro 20 g | | 20 |
| Bulk Density | g/cc | ASTM D-1895-69 | 0,325 | 0,450 |
| Heat Stability | N.A. | Kaneka method | ETS | |
| Transparency | N.A. | Kaneka method | ETS | |
| Colour | N.A. | Kaneka method | ETS | |
| Fish Eye | N.A. | Kaneka method | ETS | |
| Viscosity | eta sp | Kaneka method | 3,50 | 4,50 |

N.A.=Not Applicable , ETS=Equal To Standard

7 Storage condition dry, dark

8 Reference MD-P630-C001 release 03

9 Documents attached Material Safety Data Sheet

10 Person in charge P. Willems, General Manager Technical Department, PPD